



SHITAL IRON WORKER MACHINE



MACHINE FEATURES

- Iron Worker machine integrates multiple functions such as metal shearing, punching, plate shearing.
- It has the advantages of simple operation, low energy consumption and low maintenance cost.
- This Machine is preferred for metal processing in modern manufacturing industries.

STANDARD DIE WITH MACHINE

MODEL: SL-8B



ANGLE : 55 x 55 mm
CHANNEL : 75 x 40 mm
ROUND HOLE PUNCHING : 16 mm

MODEL: SL-10B



ANGLE : 65 x 65 mm
CHANNEL : 100 x 50 mm
SQUARE BAR : 20 x 20 mm
ROUND BAR : 20 mm
ROUND HOLE PUNCHING : 16 mm
OBLONG HOLE PUNCHING : 30 x 16 mm

MODEL: SL-12B



ANGLE : 65 x 65 mm
CHANNEL : 75 x 40, 100 x 50 mm
SQUARE BAR : 20 x 20 mm
ROUND BAR : 25 mm
ROUND HOLE PUNCHING : 16 mm
OBLONG HOLE PUNCHING : 30 x 16 mm

MODEL	SL-8B	SL-10B	SL-12B
Max Punching Force	360 KN	500 KN	900 KN
Mold Stroke	27 mm	30 mm	36 mm
Stamping Speed	30 time / min	30 time / min	30 time / min
Motor	2.2 Kw / 415 v	3.0 Kw / 415 v	4.0 Kw / 415 v
Net Weight	450 Kg	710 Kg	910 Kg

CUTTING CAPACITY

CHANNEL	SQUARE BAR	FLAT BAR	ROUND BAR	NOTCHING	PUNCHING (5mm) (Round / Oblong Hole)	ANGLE SHEARING
MODEL: SL-8B	MODEL: SL-10B	MODEL: SL-12B				
80 x 45 mm	120 x 55 mm	160 x 65 mm	20 mm	25 mm	30 mm	20 x 20 mm
20 x 20 mm	25 x 25 mm	30 x 30 mm	180 x 8 mm	230 x 10 mm	330 x 12 mm	50 x 50 x 5 mm
50 x 50 x 5 mm	50 x 50 x 5 mm	50 x 50 x 5 mm	22 / 30 x 18 mm	26 / 30 x 22 mm	26 / 30 x 22 mm	75 x 75 x 8 mm
75 x 75 x 8 mm	100 x 100 x 10 mm	125 x 125 x 12 mm				

VASAI

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